



Leica RM2265

Rotary Microtome

CE

Instruction Manual

Leica RM2265 V1.5; Rev B, English – 03/2010 Always keep this manual with the instrument. Read carefully before working with the instrument.



The information, numerical data, notes and value judgments contained in this manual represent the current state of scientific knowledge and state-of-the-art technology as we understand it following thorough investigation in this field.

We are under no obligation to update the present manual periodically and on an ongoing basis according to the latest technical developments, nor to provide our customers with additional copies, updates etc. of this manual.

For erroneous statements, drawings, technical illustrations etc. contained in this manual we exclude liability as far as permissible according to the national legal system applicable in each individual case.

In particular, no liability whatsoever is accepted for any financial loss or consequential damage caused by or related to compliance with statements or other information in this manual.

Statements, drawings, illustrations and other information as regards contents or technical details of the present manual are not to be considered as warranted characteristics of our products. These are determined only by the contract provisions agreed between ourselves and our customers.

Leica reserves the right to change technical specifications as well as manufacturing processes without prior notice. Only in this way it is possible to continuously improve the technology and manufacturing techniques used in our products.

This document is protected under copyright laws. Any copyrights of this document are held by Leica Biosystems Nussloch GmbH.

Any reproduction of text and illustrations (or of any parts thereof) by means of print, photocopy, microfiche, web cam or other methods – including any electronic systems and media – requires express prior permission in writing by Leica Biosystems Nussloch GmbH.

For the instrument serial number and year of manufacture, please refer to the identification label attached to the instrument.

© Leica Biosystems Nussloch GmbH

Published by: Leica Biosystems Nussloch GmbH Heidelberger Str. 17 - 19 D-69226 Nussloch Germany Phone: +49 (0) 62 24 143-0 Fax: +49 (0) 62 24 143-268 Internet: http://www.leica-microsystems.com

Table of contents

1.	Impo	rtant notes	6
	1.1	Symbols in the text and their meanings	6
	1.2	Qualification of personnel	6
	1.3	Intended use of instrument	6
	1.4	Instrument type	6
2.	Safe	ty	7
	2.1	Safety notes	7
	2.2	Warnings	7
	2.3	Integrated safety devices	10
3.	Instr	ument components and specifications	. 12
	3.1	Overview – instrument components	12
	3.2	Instrument specifications	13
	3.3	Technical data	14
4.	Start	up	. 16
	4.1	Installation site requirements	16
	4.2	Standard delivery	16
	4.3	Unpacking and installation	17
	4.4	Assembling the handwheel	19
	4.5.	Electrical connections	19
	4.6	Switching on the instrument	22
5.	Oper	ation	. 23
	5.1	Operating elements and their functions	23
	5.1.1	Instrument control panel	23
	5.1.2	Control panel	24
	5.1.3	Display and control elements	25
	5.2	Inserting the knife holder	38
	5.3	Inserting the standard clamp	39
	5.4	Adjusting the clearance angle	40
	5.5	Clamping the specimen	41
	5.6	Clamping the knife / disposable blade	41
	5.7	Irimming the specimen	43
	5./.1	Irimming in manual operation	43
	5.7.2	I rimming in motorized operation	43
	5.8	Sectioning	44
~	ວ.ສ	changing the specimen or interrupting sectioning	44
6.	Uptio	onal accessories	. 45
	6.1	Assembly for fixture for specimen clamps	45
	6.1.1	Rigid fixture for specimen clamps	45
	6.1.2	Directional fixture for specimen clamps	45
	6.1.3	Fine-directional fixture for specimen clamps	46

	6.1.4	Quick clamping system	
	6.1.5	Super mega-cassette clamp	
	6.2	Specimen clamps and holders	
	6.2.1	Standard specimen clamp	
	6.2.2	Vee insert	
	6.2.3	Foil clamp type 1	
	6.2.4	Foil clamp type 2	51
	6.2.5	Universal cassette clamp	
		Universal cassette clamp, ice-cooled	
	6.2.6	Holder for round specimens	
	6.2.7	Specimen holders	
	6.2.8	Specimen holder fixture	54
	6.3	Knife holder base and knife holder	55
	6.3.1	Knife holder base, without lateral displacement feature	55
	6.3.2	Knife holder E/E-TC	
	6.3.3	Knife holder N/NZ	
	6.3.4	Knife holder GD	61
	6.4	Blades/knives	
	6.4.1	Disposable blades	
	6.4.2	Knives	
	6.5	Section waste tray	65
	6.6	Backlighting	65
	6.7	Freezer pack	
	6.8	LN22	
	6.9	Universal microscope carrier	67
	6.10	Magnifying lens	69
	6.11	Cold light source	70
	6.12	Fiber-optic light guide	
	6.13	Ordering information	71
7.	Cust	omized solutions	
	7.1	Instrument malfunctions	
	7.1.1	Error reports	
	7.1.2	Malfunctions, possible causes and troubleshooting	
	7.2	Possible faults	
8.	Clea	ning and maintenance	
•	81	Cleaning the instrument	76
	8.2	Maintenance	78
	821	Renlacing fuses	
	822	Maintenance instructions	70
	823	Lubricating the instrument	אסיייייייייייייייייייייייייייייייייייי
Q	War	ranty and corvice	Q1
J.	vvail	iunty unu 3017105	01

1. Important notes

1.1 Symbols in the text and their meanings



Dangers, warnings and cautions appear in a gray box and are marked by a warning triangle A.



Notes, i.e. important user information appear in a gray box and are marked by an information symbol **1**.

(5) Numbers in parentheses refer to item numbers in illustrations.

RUN/ Stop Function keys which must be pressed on the control panel are shown in the text in bold capital letters.

1.2 Qualification of personnel

- The Leica RM2265 may be operated by trained laboratory personnel only.
- All laboratory personnel designated to operate the Leica instrument must read this instruction manual carefully and must be familiar with all technical features of the instrument before attempting to operate it.

1.3 Intended use of instrument

The Leica RM2265 is a fully automatic, powered rotary microtome with a separate control panel for creating thin sections of specimens of varying hardness for use in routine and research laboratories in the fields of biology, medicine and industry.

It is designed for cutting both soft paraffin and harder specimens, as long as they are suitable for being cut manually or automatically.

The Leica RM2265 is also suitable for IVD (in vitro diagnostics).

Any other use of the instrument is considered improper!

1.4 Instrument type

All information provided in this manual applies only to the instrument type indicated on the cover page.

An identification label indicating the instrument serial number is attached at the left side of the instrument.

Leica X ACE Fabr.Nr. 0207/02.2006 Modell RM 2265 Kat.-Nr. 050338780 100,120,230,240 V~ 340 50-60 Hz VA Leica Microsystems Nussloch GmbH Mode in Germany D-69226 Nussloch



Be sure to comply with the safety instructions and warnings provided in this chapter. Be sure to read these instructions, even if you are already familiar with the operation and use of other Leica products.

2.1 Safety notes

This instruction manual contains important instructions and information regarding the operational safety and maintenance of the instrument.

The instruction manual is an important part of the product, which must be read carefully prior to startup and use and must always be kept near the instrument.

l

If additional requirements on accident prevention and environmental protection exist in the country of operation, this instruction manual must be supplemented by appropriate instructions to ensure compliance with such requirements. This instrument has been built and tested in accordance with the safety regulations for electrical measuring, control, regulating and laboratory devices.

In order to maintain this condition and ensure safe operation, the operator must observe all the instructions and warnings contained in this instruction manual.

For current information about applicable standards, please refer to the CE declaration of conformity on our Internet site:

www.leica-microsystems.com



The protective devices on both instrument and accessories may neither be removed nor modified. Only service personnel qualified by Leica may repair the instrument and access the instrument's internal components.

2.2 Warnings

The safety devices installed in this instrument by the manufacturer only constitute the basis for accident prevention. Primarily responsible for accident-free operation is above all the owner of the instrument and, in addition, the designated personnel who operates, services or cleans the instrument.

To ensure trouble-free operation of the instrument, make sure to comply with the following instructions and warnings.

Warnings - Safety instructions / warning labels attached to the instrument



Safety instruction labels on the instrument marked with a warning triangle indicate that the correct operating instructions (as described in this manual) must be followed when operating or replacing the instrument component bearing the label. Failure to adhere to these instructions may result in an accident, personal injury, damage to

the instrument or accessory equipment.

Warnings - Transport and installation



- Never lift the instrument by the handwheels or the cassette clamp. Always remove the section waste tray before transporting the instrument.
- Caution! The voltage selector has been preset at the factory. Before connecting the instrument to the mains power, please check that this setting complies with the local power requirements of your laboratory. The mains cable inlet is closed with an adhesive tape that indicates the actual voltage setting of the instrument were ensured.

of the instrument upon arrival. Severe damage can be caused to the instrument if the voltage selector is set to an incorrect voltage!

- When changing the voltage selector setting, ensure that the instrument is not connected to the mains power!
- Connect the instrument to a grounded power socket only using one of the power cables provided. Do not interfere with the grounding function by using an extension cord without a ground wire.
- The instrument is ready for operation only if a dummy plug or foot switch (optional) is connected. If you hear a beeping sound (continuous) after switching on the instrument, check that the control panels are connected correctly.
- Do not operate in rooms with explosion hazard.
- Exposure to extreme temperature changes between storage and installation locations and high air humidity may cause condensation inside the instrument. If this is the case, wait at least two hours before switching on the instrument. Failure to comply with this may cause damage to the instrument.
- Protective devices on both instrument and accessories must neither be removed nor modified.

Personal safety precautions



When working with microtomes, personal safety precautions must always be taken. It is mandatory to wear work safety shoes, safety gloves, a mask and safety goggles.

Warnings – Working at the instrument



- Take care when handling microtome knives and disposable blades. The cutting edge is extremely sharp and can cause severe injury!
- Always remove the knife / blade before detaching the knife holder from the instrument. Always put the knives back into the knife case when not in use!
- Never place a knife anywhere with the cutting edge facing upwards and never try to catch a falling knife!
- Always clamp the specimen block BEFORE clamping the knife or blade.
- Lock the handwheel and cover the knife edge with the knife guard prior to any manipulation of knife or specimen clamp, prior to changing the specimen block and during all work breaks!
- ALWAYS turn the handwheel clockwise; otherwise, the brake will not work properly.
- Always take appropriate safety precautions when sectioning brittle specimens! Specimen may splinter!
- Ensure that liquids do not enter the interior of the instrument during work!
- Do not attempt to clamp, approach or orient the specimen during the retraction phase. If a block is oriented during retraction, prior to the next section the block will advance by the retraction value PLUS the selected section thickness. This may cause damage to both specimen and knife!
- The handle of the handwheel must always be centered while in motorized sectioning mode. Do not touch the handwheel while it is running – there is a danger of injury from the handwheel lock.

Warnings - Cleaning and maintenance

- Only authorized and qualified service personnel may access the internal components of the instrument for service and repair!
- Before each cleaning, switch off the instrument, disconnect the power plug, remove the knife holder completely and clean it separately.
 - Always remove the blade before detaching the knife holder from the instrument.
- Lock the handwheel before each cleaning!
- Do not use any solvents containing acetone or xylene for cleaning!
- Ensure that no liquids enter the interior of the instrument when cleaning!
- Do not turn the instrument on before it is completely dry!
- When using detergents please comply with the safety precautions of the manufacturer.
- Turn the instrument off with the power switch and pull the mains plug, before replacing the fuses! Only use fuses of the same specification! For fuse specifications, refer to chapter 3.3 – 'Technical data'.

2.3 Integrated safety devices



Emergency-stop function

The emergency-stop function is activated with the red **EMERGENCY STOP** switch (1) on the upper left of the front of the microtome. The sectioning motor stops immediately when the **EMERGENCY STOP** switch is pressed. The red LED in the **E-STOP** field (2) on the control panel of the instrument lights up, indicating that the emergency stop function has been activated.

To deactivate this function, turn the **EMERGENCY STOP** switch in the direction of the arrow

LEICA Minute 5 12 3 RETRACT © E-STOP M-STOP 2 4

Handwheel lock (manual operation only)

 To lock the handwheel, push the lever (5) outwards and continue to turn the handwheel slowly until it locks exactly in the 12 o'clock position. The LED (4) in the LOCK display lights up.



Fia. 3

Caution!

Never operate the lever (5) during motorized sectioning.

handwheel brake

Using the lever (3) on the right side of the microtome base plate, the handwheel can be braked in any position.

- To lock the handwheel, pull the lever forward forcefully.
- To unlock the handwheel brake, push the locking lever
 (3) back to its original position.



Important!

The LED (4) in the M-STOP field indicates only that the instrument cannot be started. It does not provide any indication that the handwheel brake is active.

The lever (3) must be pulled completely forward with force so that the handwheel brake is applied. The handwheel is securely locked only when the lever (5) is in the 12 o'clock position.











Centering the handle

For safety reasons, the handle of the handwheel must always be centered while in motorized sectioning mode.

- Activate the handwheel lock.
- To center the handwheel, lightly pull the handle (6) outwards and swivel it into the center of the handwheel (12) (Fig. 4).
- The handle will then lock automatically when released.

Knife guard on the knife holder

Each knife holder is equipped with a tightly mounted knife guard (8, 9). This makes it possible to cover completely the cutting edge in every knife or blade position.

Knife holder N/NZ

The knife guard (8) of the knife holder N/NZ can be easily positioned via the two handles (7) (Fig. 5).

To cover the knife edge, push both cover strips of the knife guard to the center.

Knife holder E

The knife guard on knife holder E consists of a red foldaway handle with ejector (**9a**). To cover the cutting edge, fold the knife guard handle (**9**) upwards as illustrated in Fig. 6.



For the new knife holder E, the two clamping levers (10, 11) must always remain in the position shown. Clamping lever for the blade (10) at the right, clamping lever for the lateral displacement (11) at the left.

3.1 Overview – instrument components

Leica RM2265



Fig. 7

Rear side of instrument



3.2 Instrument specifications

The Leica RM2265 is a motorized rotary microtome.

- The specimen feed system with zero-backlash and maintenance-free cross roller guides and the stepper motor operated coarse feed system are located in a dustproof plastic housing.
- The instrument is equipped with a safety handwheel with a handle that can be centered, as well as a mechanical handwheel lock.
- All controls and LEDs are centralized in a separate control panel.
 All control elements are logically arranged

in functional groups and easily identifiable.

- The specimen retraction can be turned off. In manual operation the retraction can be adjusted. In motorized operation the retraction value varies with the selected sectioning speed. An LED illuminates while the sample is in retraction.
- The electric coarse feed operates at two speeds. In the sectioning mode, the coarse feed buttons have a STEP function.
- Four motorized sectioning modes (CONT, SINGLE, STEP and PROG) are available as well as one manual sectioning mode, the rocking mode (ROCK).

In rocking mode, it is enough to move the handwheel a short distance back and forth in order to create a section.

3.3 Technical data

General

Approvals:	The instrument-specific marks are located next to the identification label.
Nominal supply voltages: Nominal frequency: Power draw: Protective class [®] : Power fuses: Pollution degree [®] : Overvoltage installation category [®] : Maximum heat emission: Operating temperature range: Temperature range during storage: Relative humidity: Humidity during storage:	100 / 120 / 230 / 240 V AC ±10% 50/60 Hz 340 VA I 2 x T 3.2 A UL listed 2 II 340 J/s +10 °C to +35 °C +5 °C to +55 °C max. 80% non-condensing < 80%

 $^{\scriptscriptstyle (1)}$ according to IEC-1010, UL 3101, EN 61010

Dimensions and weight

Basic instrument

Width (including handwheel):	413 mm
Width (excluding handwheel):	300 mm
Depth (including waste tray):	563 mm
Height (total):	305 mm (with tray on the hood)
Working height (knife blade):	100 mm (measured from the base plate)
Working height (knife blade):	168 mm (measured from the table)
Weight (without accessories)	approx. 37 kg
Control panel	
Width:	121 mm
Depth:	166 mm
Height:	50 mm
Height (in inclined position):	81 mm
Weight (net):	approx. 0.660 kg

Microtome

Sectioning thickness setting:		
Section thickness setting range: Setting values:	0.25 - 100 μm 0.25 μm 0.50 μm, - 5.0 μm 5.0 - 20.0 μm 20.0 - 60.0 μm 60.0 -100.0 μm	in 0.5 μm increments in 1.0 μm increments in 5.0 μm increments in 10.0 μm increments
Trimming section thickness setting range: Setting values:	1 - 600 μm 1.0 - 10.0 μm 10.0 - 20.0 μm 20.0 - 50.0 μm 50.0 - 100.0 μm 100.0 - 600.0 μm	in 1.0 μm increments, in 2.0 μm increments, in 5.0 μm increments, in 10.0 μm increments, in 50.0 μm increments.
Object feed:	28 mm ±1 mm, feed	motion via step motor
Vertical stroke: Maximum sectioning area w/o retraction: Maximum sectioning area with retraction:	70 mm 65 mm without spec 60 mm	cimen orientation
Specimen retraction: in manual sectioning mode: in motorized sectioning mode:	5 - 100 μm in 5 μm in varies with the sect	ncrements; can be turned off tioning speed; can be turned off
Electric coarse feed:	300 $\mu\text{m/s}$ and 900 μr	m/s
Sectioning speed:	0; 0.5 - 420 mm/s	± 10%
Return speed:	approx. 120 - 420 m	m/s ± 10%
Repositioning of knife holder base north-south:	± 24 mm	
Maximum specimen size (W x H x D):	50 x 60 x 40 mm	
Specimen orientation horizontal: vertical:	8° 8°	

4. Startup

4.1 Installation site requirements

- Stable, vibration-free laboratory bench with horizontal and even stage plate; practically vibration-free floor.
- No other instruments nearby which might cause vibrations.
- Room temperature consistently between + 10 °C and + 35 °C.
- Obstruction-free access to the handwheel.



Never operate the instrument in rooms with explosion hazard.

4.2 Standard delivery

The Leica RM2265 standard delivery includes:

1 Leica RM2265 basic instrument, without orientation	
1 handwheel, complete	
1 external control panel	
1 section waste tray	
1 dummy plug	
1 set of power cables consisting of:	
1 power cable for Germany	
1 power cable for USA/Canada/Japan	
1 power cable for UK ST/BU F-5A	
1 tool set – consisting of:	14 0502 37965
1 Allen key with handle, size 5	
1 Allen key with handle, size 4	14 0194 04782
1 Allen key, size 3	
1 screwdriver 3x50, 186 long	14 0170 11568
1 bottle (50 ml) of oil for drives, type 405	
2 micro-fuses 3.2 AT	
1 "Leica" brush w/magnet	14 0183 40426
1 dust protective cover	14 0212 30350
1 Instruction manual for RM2265	



The accessories are included at the top of the package (item 2 in Fig. 9). Check the delivery carefully against the packing list, delivery note and your order.

Should there be any discrepancy, please contact the Leica selling unit handling your order.

4.3 Unpacking and installation





When the instrument is delivered, check the tilt indicators on the packaging.

If the arrowhead is blue, the shipment was transported laying flat, was tilted at too great an angle or fell over during transport. Note this on the shipping documents and check the shipment for possible damage.

Fig. 9



4. Startup

4.3 Unpacking and installation (cont.)



- Take out the fixing module (5). To do so, hold it by the top edge of the module and in the recessed grip (6) and pull it out by pulling upwards.
- Lift the instrument (7) by holding it by the base plate and under the instrument on the back and lift it out of the formed cushion (8).

Never hold the instrument for transport by the handwheel or the rotary knob for section thickness adjustment.

• Place the instrument on a stable laboratory table.

The two sliding elements (9) located on the rear of the base plate make it easier to move the instrument on the table.

 To move the instrument, hold it by the front of the base plate, lift it up gently and slide it on its slides.

> Observe the correct resting angle to the table to avoid pinching your fingers.

4.4 Assembling the handwheel



The handwheel has to be assembled before attempting to use the instrument. The necessary parts and tools can be found in the toolkit.



Fig. 11

The feather key (4) is loosely placed in the handwheel shaft (1) and fixed in place with a tie-rap during transport.

- Remove the cable tie (3). Caution! Make sure not to lose the feather key!
- Place the handwheel (2) on the handwheel shaft (1) as shown.
- Tighten the screw (2a) located in the center hole of the handwheel with an Allen key size 4 (5).
- Remove the cover foil from the self-adhesive cover disk and fix the cover disk on the handwheel.

4.5. Electrical connections



The instrument MUST be connected to a grounded power socket. Use only the power cable provided that matches the power supply (outlets) of the country of use. Do not use an extension cable without a ground wire!

Checking the voltage

The Leica RM2265 can be connected to various electrical power grids (depending on voltage and frequency) and, for this reason, is always delivered with a set of various power cables.

New instruments are factory-set to 230 volts. This is documented by a yellow label (**230 VOLT**) on the rear of the instrument, which covers the power switch and power socket.



Before connecting the instrument to the power supply, be absolutely certain to check that the voltage selector is set to the voltage in use in your area!

Severe damage can be caused to the instrument if the voltage selector is set to an incorrect voltage!

Never change the setting of the voltage selector while the instrument is connected to the power supply.



Checking the voltage (continued)

The voltage selector is located above the main power switch, on the left-rear side of the instrument (Fig. 12). The voltage setting is displayed in the viewing window (**22**).

- Insert a small screwdriver into the cutout (25) and carefully pry out the insert.
- Remove the voltage selector housing (21) together with the fuses (23). Remove the voltage selector block (24) (white) and insert it again such that the correct local voltage is displayed in the viewing window (22).
- Reinsert the voltage selector housing with the block and fuses and push it in until it engages (audible click).

Fig. 12

Connecting the power supply

- Before connecting the power cable, make sure that the power switch (27) on the rear of the instrument is switched to '0' = OFF.
- Various country-specific power cables are provided with the instrument. Make sure that the power cable used has the correct plug for the power socket.
- Insert the connector of the power cable into the connection socket (26) and plug the power plug into the power socket.



Exposure to extreme temperature changes and high air humidity may cause condensation to form inside the instrument.

After transporting, wait at least 2 hours to allow the instrument to adopt the ambient temperature before turning it on!

Failure to comply with this may cause damage to the instrument.



4. Startup

4.6 Switching on the instrument



When turning the instrument on with the power switch, do not press any of the buttons of the control panel or the foot switch (optional accessory)!



Turn the instrument on with the power switch at the rear. This is followed by a beep. The instrument initializes.



The software version (shown here only as an example) is displayed in the 4-digit display. This display disappears after 2 seconds and reads '**0000**'.

After the microtome is switched on, the display fields and LEDs of all activated functions are lit up on the instrument's control panel and display field.

The three-digit LED display indicates the last value set for the section thickness or trimming thickness, depending on which setting was last activated. This is indicated simultaneously on the control panel and microtome.

The LED of the active mode (here the section thickness) is illuminated in green.



When the red LED in the **E-STOP** field (2) on the control panel of the instrument is illuminated, either

- the emergency-stop function has been activated (the EMERGENCY STOP button is pressed or the foot switch depressed).
- the dummy plug (or the optional foot switch) is not correctly connected to the jack, or not connected at all.

If the yellow LED in the **M-STOP** field (4) of the control panel is lit, the mechanical handwheel lock or the handwheel brake (Item 3 in Fig. 3) is activated.

The instrument cannot be started as long as the LED is lit.



5.1 Operating elements and their functions



The operating functions of the microtome are divided between a control panel and a display unit on the microtome.

A control panel on the instrument displays the current operating mode as well as various settings.

All operating functions are centrally located in the separate control panel. All keys and displays are logically arranged in functional groups and easily identifiable.

5.1.1 Instrument control panel



5.1.2 Control panel



5.1.3 Display and control elements



Fig. 16

Selecting the sectioning and trimming mode



To switch between sectioning mode and trimming mode, press the **TRIM SECT** button. Whenever the button is pressed, the display toggles between **SECT** and **TRIM**.

Three-digit display

and on the control panel.

section thickness setting in µm.

This display is located both on the instrument

If the **SECT** LED is lit up, the display shows the

If the **TRIM** LED is lit up, the display shows the

trimming section thickness setting in µm.

In the **SECT** display, the sectioning thickness in the range from 0.25 to 100.0 μ m is shown, and in the **TRIM** display, the trimming section thickness between 1.0 and 600 μ m is displayed.

Setting the section thickness/trimming section thickness



Adjust these settings using the \square - \square keys on the control panel.

Section thickness setting range: 0.25 - 100 μm

Setting values: 0.25 µm

from	0.5 µm -	5.0 µm	in 0.5 µm increments
from	5.0 µm -	20.0 µm	in 1.0 µm increments
from	20.0 µm -	60.0 µm	in 5.0 µm increments
from	60.0 µm -	100.0 µm	in 10.0 µm increments

Trimming section thickness setting range: 1 - 600 μm

-			•
Setting values:from	1.0 µm -	10.0 µm	in 1.0 µm increments
from	10.0 µm -	20.0 µm	in 2.0 µm increments
from	20.0 µm -	50.0 µm	in 5.0 µm increments
from	50.0 µm -	100.0 µm	in 10.0 µm increments
from	100.0 µm -	600.0 µm	in 50.0 µm increments

Coarse feed functions



The electric coarse feed at two speeds is used for a rapid movement of the specimen towards and away from the knife. With the double-arrow buttons, the coarse feed operates at 900 μ m/s; with the single-arrow buttons, it runs at 300 μ m/s. In sectioning mode, the coarse feed can be operated in two different ways: defined step-by-step specimen feed (**STEP** function) or continuous movement of the specimen. The instrument is delivered with continuous feed (standard configuration).

Sectioning mode

Button functions in STEP mode





Multiple step backward

Sinale step backward



Multiple step forward



step



displayed). This feature is only available in sectioning mode in version 2.1 or higher. If you have an earlier software version, please contact Lei-

In sectioning mode the user can select between STEP function

(step-by-step specimen feed) and continuous specimen feed.

Switch the instrument on while holding the + button on the control panel.

(Likewise, to deactivate switch the instrument on while pressing the - but-

ton.) While the instrument is initializing, hold the + button until the software version number is no longer displayed (ensure that version number 2.1 was

When continuous feed is selected, the coarse feed buttons have the same functions as in trimming mode. The STEP function is useful for careful step-by-step

approximation of the specimen towards the blade.

How to activate the STEP function:

ca Service.

- Press TRIM/SECT without and select sectioning mode (LED SECT lit).
- When pressing a slow-speed coarse feed button (with an arrow) in **STEP** mode, the specimen moves towards or away from the specimen by the value indicated on the display (single step).
- By short activation of a double-arrow coarse feed button, a single step is • also effected in the appropriate direction.
- Longer activation of the double-arrow coarse feed button effects a • repeated feed motion for as long as the button is pressed.

Trimming mode

Backwards coarse feed 40



Forward coarse feed



movement as long as the button is held down. The double-arrow button for rapid coarse feed backward movements has a lock-in function.

In the trimming mode, the coarse feed buttons operate a continuous



Do not put your fingers between the specimen clamp and microtome to prevent pinching them.

To start the rapid backwards movement (away from the blade) press the 💮 button.

After the 🕕 button is pressed, the object head is moved to the rear end position.

- To stop the movement, press any of the four coarse feed buttons.
- The yellow LED (40) in the button flashes while the object head is in motion, and remains lit continuously when the rear end position is reached.







forward

- Press the 🕖 button to start the slow backwards movement. Thetravel continues as long as the button is held depressed.
- Press the appropriate button to start a rapid or slow forward movement. The travel continues as long as the button is held depressed.
- During the forwards movement, the yellow LED () in the button flashes. When the front end position is reached, an acoustic signal is heard and the LED stops flashing and remains lit.



Four-digit display on the instrument

The four-digit display is adjustable.

When the $\Sigma \mu m$ LED is lit, the display shows the sum of the section thicknesses in μm for all sections completed since the instrument was switched on. (Section thickness sum)

When the Σ n LED is lit, the display shows the number of all previously completed sections.

Fig. 17

- To change the display mode, push **MENU MODE** until the LED of the desired mode is illuminated.
- Press CLEAR to reset section thickness sum or section number.
- This will only reset the currently displayed value.



Menu

Mode

ΣμΜ

Σn

Caution! When the instrument is switched off using the main power switch, the values (section thickness sum and section number) are erased from memory.

Setting the vertical stop position



So that the instrument can work together optimally with the Leica LN22 nitrogen freezing device, the lower return point of the object head can be set as an additional stopping position.

- Push the **MENU MODE** button until the **STOP POS** LED is illuminated. The set stop position of the object head is indicated in the display. The default setting is the upper position (**UP**).
- Using the + and buttons on the control panel, you can switch between the upper and lower (UP, LO) stop positions.

5. **Operation**

Specimen retraction

To prevent damage to the blade and specimen, the specimen is moved away from the blade during the return motion to the upper home position.

In motorized sectioning mode, the retraction depends on the setting of the sectioning speed.

In manual mode, the retraction value can be selected in 5 μm increments between 5 and 100 $\mu m.$ Specimen retraction is set to 10 μm at the factory.

The specimen retraction can also be deactivated for the manual and motorized operation if required.

The selected setting is maintained when the instrument is turned off.

Configuring the retraction settings



 To call up the retraction settings, press the MENU MODE and CLEAR buttons simultaneously.



The current set value is displayed as a **three-digit number** in the fourdigit display (e.g. '**025**' = 25 μm).



Select the desired retraction value. The retraction value can be adjusted in increments of 5 μm to a maximum of 100 μm using the + - - buttons on the control panel.



- To exit the retraction settings, press MENU MODE.
 A retraction movement takes place by the newly selected value after each section.
- While the specimen is in retraction, the yellow LED on the **RETRACT** display (4) lights up.

Switching off the specimen retraction



- To call up the retraction settings, press **MENU MODE** and **CLEAR** simultaneously.
- To switch off retraction, press the button on the control panel until the display indicates "OFF".
- To exit the retraction settings, press MENU MODE.
 When retraction is switched off, the specimen is not retracted.

The yellow LED (4) of the **RETRACT** indicator does not light up.

Setting the sectioning speed



• The sectioning speed can be set continuously (in the range of 0 - 420 mm/s) using the rotary knob.

The speed selector has a scale graduation from 1 to 10. The graduation is provided for reference purposes and does not indicate a particular speed.

The set sectioning speed is only active within the boundaries of the sectioning area. A higher speed is used outside the sectioning area.

Sectioning window setting

The sectioning window function allows to optimally adapt the size of the sectioning area to the actual size of the specimen.

The selected sectioning window setting is maintained when the instrument is turned off.



- Turn the handwheel to position the lower edge of the sample approximately 3 mm above the cutting edge.
- Press the "SET SECTIONING WINDOW" button. This defines the first window border.
- The green LED (43) in the button flashes after the first window border is defined.
- Pass the specimen through to the upper border of the cutting edge and press the "SET SECTIONING WINDOW" button again.
- After the second window border is defined, the green LED in the button goes out. This indicates that both values were accepted.



To set a sectioning window, you must always enter a pair of values. The sequence of entry (upper or lower) is optional.

Canceling a defined sectioning window



 To cancel a defined sectioning window before the start, press the "SET SECTIONING WINDOW" button once. This sets the sectioning area to the maximum size (corresponding to the entire sectioning area).



Fig. 18

Manual sectioning mode





- Select **ROCK** operating mode.
- Turn the handwheel a short distance forwards and backwards for sectioning (rocking mode).

Mode selection

played.

Sectioning modes

motorized operation.

mode.

The microtome can be used both in manual and

CONT, SINGLE, STEP and PROG in motorized

operating modes is active.

For selecting the mode, press the **CUT MODE** button on the control panel until the green

LED of the desired operating mode is dis-

For safety reasons, when the instrument is first switched on, none of the

You can choose between five settings:

ROCK in manual mode as well as

Each change in the sense of rotation will be electronically detected and automatically converted into an advance or retraction movement of the specimen.



In the manual sectioning mode, it is possible to use either the conventional method of completing a full handwheel rotation or to work in the rocking mode ('Rock').

Start and stop motorized sectioning



- To start motorized sectioning, press the **RUN/STOP** and **ENABLE** buttons simultaneously after selecting the desired operating mode.
- While the cutting motor is running, the yellow LED in the **RUN/STOP** key lights up.





If both the green and the yellow LEDs in the **RUN/STOP** button are lit up, the cutting motor is still running; however it will stop in the next programmed end position of the vertical stroke.

Motorized sectioning

In motorized operation, you can choose between four operating modes:

- **CONT** = continuous stroke
- **SINGLE** = single stroke
- STEP = step stroke
- **PROG** = program mode



CONT (continuous stroke) operating mode

• Select **CONT** operating mode.



After beginning the sectioning process, sectioning continues until the process is stopped by pressing **RUN/STOP** or **ENABLE**.

The specimen then stops in the next programmed end position of the vertical stroke, depending on which stop position is active.

CUT MODE

SINGLE

SINGLE (single stroke) operating mode

• Select SINGLE operating mode.

After starting sectioning, a single sectioning stroke is completed.

The specimen then stops automatically in the programmed end position of the vertical stroke.

•

In motorized sectioning mode, the sectioning process can be started and stopped with the foot switch (optional accessory) instead of the RUN/STOP and ENABLE buttons.

For more information, see the chapter on the "Foot switch" on page 35



STEP (step stroke) operating mode

• Select **STEP** (step stroke) operating mode.

After starting the sectioning process, the specimen is moved as long as the keys are held depressed (or as long as the foot pedal is pressed).



STEP

If the buttons or the foot switch are released, the specimen stops automatically.



PROG – program mode







TRIM SECT The RM2265 allows you to define a program for each mode (trimming, sectioning).

For both programs, the number of sections can be preset from 1 to 100. The cutting drive performs exactly as in **CONT** operating mode.

 Using the CUT MODE button, select the PROG operating mode. In the four-digit display on the instrument, the section program mode is indicated by a "P" followed by the number of preset sections, while the LEDs for the section counter, section thickness sum and stop position go out.

Entering a program

- Use **TRIM/SECT** to select the desired mode.
- You can enter the desired programmed section number using the + buttons on the control panel. Pressing the + button increases the section number by 1, and pressing the button decreases the section number by 1. The number appears immediately in the four-digit display of the instrument.

The maximum section number which can be programmed is 100.

CUT MODE TRIM SECT

Executing a program

- Select the program mode using **CUT MODE** and select the cutting mode (trimming, sectioning) using **TRIM/SECT**. The number of sections for the program is shown in the display.
 - To start the program, push **RUN/STOP** and **ENABLE** simultaneously.

If you interrupt a section program without first exiting PROG operating mode, the program is continued at the position at which it was stopped.

If you stop the section program prematurely and exit PROG sectioning mode (e.g. to change the section thickness), the current reading of the program counter is lost.

5. **Operation**

Indication of remaining horizontal feed



Fig. 19

The visible and audible remaining feed indication feature informs the user during trimming and sectioning when a remaining feed of approximately 1 mm is available before the front limit is reached.

The yellow LED (41) in the **COARSE FEED** button lights up from the beginning of the remaining feed. In addition, an acoustic signal is heard for approx. 2 seconds.

The sectioning process is interrupted and the object head stops in the upper end position.

From this point on, a remaining feed of approx. 1 mm is available.

In the remaining feed area, no more object feeding to the knife is possible using the coarse feed buttons.

RUN STOP and EI



- Restart motorized sectioning.
- The yellow LED (41) in the COARSE FEED button lights up.
- When the front end position is reached, the sectioning process stops automatically.
- Upon restart, no more feed motion takes place.





You can continue to work on the specimen by pressing the corresponding coarse feed button in the rear end position (**HOME**) and continuing with sectioning.



To do so, you must press TRIM/SECT to switch to trimming mode, as otherwise, you cannot use the coarse feed.

If the object head is already in the remaining feed range when the instrument is switched on, an additional acoustic signal is heard after the software version is displayed.

- You can continue to work on the specimen by moving it back a short distance using the coarse feed buttons (set trimming mode!).
- The **STEP** function is disabled in the remaining feed range.

Foot switch (optional accessory)



The foot switch can be used to control the motorized sectioning process. It also has a function that is similar to the emergency stop function.

Caution! In additi buttons of

In addition to the foot switch, all control panel functions and all buttons on the instrument continue to be active.

 Using the CUT MODE button, select the desired operating mode, CONT, SINGLE or STEP, on the control panel (Fig. 18).



CONT (continuous stroke) operating mode

Press the foot switch once briefly to start motorized sectioning.



- If the foot switch remains pressed for longer than half a second, the specimen stops in the next upper end position.
- Press the foot switch again to stop it.
 The specimen then stops in the next programmed end position of the vertical stroke, depending on which stop position is active.



SINGLE (single stroke) operating mode

• Press the foot switch once briefly to start motorized sectioning. After each section, the specimen stops automatically in the end position, depending on which stop position is active (up or lo).



STEP (step stroke) operating mode

- Press down the foot switch once to start the sectioning process. The specimen is now moved for as long as the foot switch is depressed.
- If the foot switch is released, the specimen remains stationary in the position that it has reached.

How to activate the emergency stop function

• Press the foot switch strongly to activate the emergency stop function. Sectioning stops immediately.



The red LED in the E-STOP field on the instrument (Fig. 14) is lit up as long as the foot switch remains depressed.

• To continue, restart the sectioning process using the foot switch. The operating mode remains unchanged.

5. Operation

Directional fixture for specimen clamps

l

In the quick clamping device of the directional specimen holder fixture, all specimen clamps available as optional accessories can be used (implemented).

The object orientation allows for simple position correction of the specimen surface when the specimen is clamped into place.



Fig. 20

Display of the zero position

For better display of the zero position, the orientation has two red indicators (**32**).

When both indicators are visible and both setscrews (**30**, **31**) are in zero position at the same time (notch point, white marking on " \updownarrow ") the specimen is in zero position.



When the large standard specimen clamp (50 x 55 mm) is used, the specimen orientation of 8° in north-south direction is no longer possible. The usable angle is only about 4° in this case. The directional specimen holder fixture may be exchanged for a non-directional fixture (optional accessory).

Orienting the specimen



Specimen blocks must not be oriented during the retraction phase!

If a block is oriented during retraction, the block will advance by the retraction value PLUS the selected section thickness before the next section. This may cause damage to both specimen and knife!

- Raise the object head to the upper end position and activate the handwheel lock.
- To release the clamp, turn the eccentric lever (29) forwards.
- Turn setscrew (**30**) to orient the specimen in north-south direction. Turn setscrew (**31**) to orient the specimen in east-west direction.

Each complete turn of the screw inclines the specimen by 2°. A total of 4 complete turns = 8° are possible in every direction. The accuracy is approximately $\pm 0.5^{\circ}$.

For ease of estimation, there is a white marking on the handle and a notch point that is noticeable during turning.

• To lock the current orientation, turn the eccentric lever (29) backwards.


Fig. 21



Fine adjustment of the force balance

If another accessory of a different weight is mounted on the object head (**33**), you must check whether it is necessary to readjust the force balance.

Checking the correct setting:

- Attach the new accessory and clamp the specimen.
- Set the object head to half the height of the vertical travel range by turning the hand-wheel (Fig. 21).

If the object head remains in this exact position, the setting is correct.

If the object head moves, i.e. it is raised or lowered, fine adjustment is necessary.



Failure to adjust the force balance may result in injury while working.

The force balance is adjusted using the screw (**34**), which can be accessed by removing the section waste tray on the bottom of the base plate of the microtome. Use the Allen key provided, size 5 (with handle!) for the adjustment.

- If the object head moves **downwards**, turn the screw approx. ½ turn **clockwise**.
- If the object head moves upwards, turn the screw (34) approx. ½ turn counterclockwise.
- Continue this procedure until the object head no longer moves once released.



5.2 Inserting the knife holder

Setting up the knife holder base

- Release the clamping lever (50) by rotating it counterclockwise.
- Insert the knife holder base (51) using the notch (52) on the bottom into the T-piece (55) of the microtome base plate (53).
- To secure the knife holder base, turn the clamping lever (50) clockwise.

The knife holder base (**51**) can be moved back and forth on the microtome base plate. This allows bringing the knife holder to optimal sectioning position in relation to the specimen.

There is a scale (54) on the right side of the microtome base plate. This enables faster and better positioning of the knife holder at the specimen if various combinations of standard specimens and specimen holders are used. The rear edge of the knife holder base (51) functions as the scale reference.



Inserting the knife holder

- Undo the screw (58) with an Allen key, size SW 4 (included in the delivery).
- Place the knife holder (57) with the underside groove onto the T-piece (56) of the knife holder base (51).
- To clamp, retighten the screw (58).



5.3 Inserting the standard clamp

Fig. 25

There are two versions of the specimen holder, one with and one without specimen orientation, which are interchangeable.

The object orientation allows for simple position correction of the specimen surface when the specimen is clamped into place.

You can use the specimen holder fixture (60) to hold all available accessory specimen clamps (for more information, see Chapter 6 "Optional accessories").

To do so, proceed as follows:

- Move the specimen holder fixture (60) to the upper end position by turning the handwheel (12) and engage the handwheel lock.
- To release the clamping system, turn the screw (61) counterclockwise using an Allen key size 4 (71).
- Push the guide (63) of the standard clamp (62) from the left into the specimen holder fixture (60) as far as it will go.
- To clamp the specimen clamp, tighten the screw (61) in a clockwise direction using an Allen key size 4 (71).

5. **Operation**





- The index marks (0°, 5° and 10°) for adjustment of the clearance angle (**59.1**) are located on the right side of the knife holder (**57**).
- There is also an index mark (59.2) on the right side of the knife holder basis (51) which serves as a reference point when adjusting the clearance angle.
- Loosen the screw (58) using an Allen key size 4 (71) until the knife holder (57) can be moved.
- Move the knife holder until the index mark of the desired clearance angle coincides with the reference line on the knife holder base.
 Example:

The enlarged detail illustration shows a clearance angle setting of 5°.



The recommended clearance angle setting for knife holder E is approx. 5°.

• Hold down the knife holder in this position and retighten the screw (58) for clamping.

5.5 Clamping the specimen



Always clamp the specimen block BEFORE clamping the knife. Lock the handwheel and cover the knife edge with the knife guard prior to any manipulation of knife or specimen, prior to changing the specimen block and during all work breaks!

- Rotate the handwheel until the specimen clamp is in the uppermost position.
- Activate the handwheel lock by allowing the handwheel handle to lock in place and then activate the brake.
- Insert a specimen block into the specimen clamp.



A detailed description for inserting the specimen into various specimen clamps and specimen holders is provided in Chapter 6 "Optional accessories".

5.6 Clamping the knife / disposable blade



Be very careful when handling microtome knives or blades. The cutting edge is extremely sharp and can cause severe injury!



- Fold knife guard (9) downward.
- To insert the blade, flap the right clamping lever (10) forward and down.



- Carefully push in the blade from above or from the side. Make sure that the blade is clamped in the center and, most importantly, parallel to the upper edge of the pressure plate.
- To clamp the blade, rotate clamping lever (10) clockwise back upwards.
- To remove the blade, fold the clamping lever (10) downwards counterclockwise.

The ejector (9a) ensures safe blade changing.



Use the blade ejector to eject the blade!

• Another option for removing the blade is to use the brush with magnet.

To do so, fold the clamping lever (10) downwards counterclockwise. Likewise, fold the knife guard (9) downward. Guide the brush with magnet to the blade and lift it upwards and out.

Once the blade has been removed from the blade holder, it is disposed of into the dispenser container (underside, see image).

5.7 Trimming the specimen

5.7.1 Trimming in manual operation



- Use the **TRIM/SECT** key to select the trim mode.
- Set the desired trim section thickness.
- Deactivate the handwheel lock and release the brake.
- In **TRIM** mode, use the coarse feed buttons to move the sample against the knife/blade.
- Trim the sample by turning the handwheel or
- Using the **CUT MODE** key, select the **ROCK** operating mode and cut the specimen with forward and backward motions of the handwheel.



• Terminate trimming when the desired sectioning surface and depth have been reached.



•

During fast manual trimming, do not put your fingers between the specimen and knife. The handwheel continues turning after it is released and can cause injuries.

5.7.2 Trimming in motorized operation



The handle of the handwheel must always be centered while in motorized sectioning mode.

- Use the **TRIM/SECT** key to select the trim mode.
- Set the desired trim section thickness.
- If necessary, set the sectioning window.





- Always set the sectioning speed according to the hardness of the specimen! For hard specimens, always select a slow speed.
- Using the rotary knob, set the appropriate sectioning speed.
- Using the **CUT MODE** button, select the **CONT** operating mode (continuous stoke).
- Deactivate the handwheel lock and release the brake.
- Start motorized sectioning and trim the sample.
- Terminate trimming when the desired sectioning surface and depth have been reached.

5. Operation

5.8 Sectioning



Always use a different area of the cutting edge for trimming and sectioning. To do so, laterally displace the blade or knife in the knife holder.

When using the knife holder E with lateral displacement, it is sufficient to move the knife holder sideways.

- Center the handle of the handwheel.
- Use the **TRIM/SECT** key to select the sectioning mode.
- Adjust the appropriate sectioning thickness or verify the selected value.
- Depending on the operation planned, use the **CUT MODE** key to select one of the motorized sectioning modes, **CONT**, **SINGLE** or **STEP**.



SECT



Always turn the handwheel evenly in clockwise direction; otherwise, the brake will not work properly.

Always set the sectioning speed according to the hardness of the specimen! For hard specimens, always select a slow speed.

- RUN STOP + EMARLE
- Check the sectioning speed setting and set an appropriate speed.
- Start motorized sectioning.
- Pick up the sections and mount them on microscope slides.

5.9 Changing the specimen or interrupting sectioning



Lock the handwheel and cover the knife edge with the knife guard prior to any manipulation of knife or object head, as well as prior to changing the specimen block and during all work breaks!

- Raise the specimen to the upper end position and activate the mechanical handwheel lock.
- Cover the sectioning edge with the knife guard.
- Remove the specimen from the specimen clamp and mount a new sample to continue.



 Before cutting into a new specimen, move the object head back to the rear end position.



6.1 Assembly for fixture for specimen clamps

l

Depending upon the purchase order, the basic instrument is delivered with the directional or rigid fixture for specimen clamps which must be assembled first. All specimen clamps available as accessories can be used in both fixtures for specimen clamps.

Before assembling the fixture for specimen clamps, activate the mechanical handwheel lock!





• Finally, place the dovetail holder (2) and fasten by screwing in the 4 screws (1) using an Allen key size 3.

6.1.1 Rigid fixture for specimen clamps

• Screw the rigid fixture for specimen clamps (4) onto the object head (3):

Remove the screw (1), place the fixture for specimen clamps (4) onto the object head (3) from the front and tighten the screws (2) with an Allen key size 3.

Next, insert the screw (1) from the side and briefly tighten it with an Allen key size 4.



Remove the rubber ring only after attaching the specimen head!

6.1.2 Directional fixture for specimen clamps

- Loosen the eccentric bolt (6) by turning it counterclockwise.
- Completely unscrew the thrust piece (5) with a flat-tip screwdriver and pull it out with spring (5a) and pin (5b).
- Completely unscrew the setscrews (3) and (4).
- Attach the directional fixture for specimen clamps as shown.
- Insert the screws (7+8) in the bore (2 screws (8) are accessible through the bore (9a) and evenly screw them in using an Allen key size 3.
- Insert the spring (5a) and pin (5b) with the flatter side into the thrust piece (5). Completely screw in the thrust piece with a flat-tip screwdriver.
- Completely screw in the setscrews (3+4).



6.1.3 Fine-directional fixture for specimen clamps

Before the fine-directional fixture for specimen clamps can be mounted, loosen 4 screws (10) (Allen key size 3) and carefully remove the fixture for specimen clamps from the baseplate (9).

• Using the 4 supplied screws (11) and the Allen key size 3, fasten the baseplate to the object head (12).

• Now, screw the fine-directional fixture for specimen clamps with the 4 screws (**10**) and the Allen key size 3 onto the object head.



If the fine-directional fixture for specimen clamps is not used, retain the baseplate and 4 screws (11) together with the fine-directional fixture for specimen clamps!



6.1.4 Quick clamping system

It is used as specimen holder for use with the fine-directional fixture for specimen clamps with zero point indicators or the directional fixture for specimen clamps.

• Screw the 4 screws (13) into bore A with an Allen key size 2.5 and tighten them.

Fig. 30

6.1.5 Super mega-cassette clamp



Assembly of the super mega-cassette clamp

The super mega-cassette clamp should preferably be used with the rigid fixture for specimen clamps.

To do so, proceed as follows:



Remove the rubber ring (5) only after having attached the cassette clamp on the specimen head!

• Screw the rigid fixture for specimen clamps (4) onto the object head (3):

Remove the screw (1), place the fixture for specimen clamps (4) onto the object head (3) from the front and tighten the screws (2) with an Allen key size 3.

Next, insert the screw (1) from the side and briefly tighten it with an Allen key size 4.

• Insert the super mega-cassette clamp from the side on the left into the dovetail guide of the rigid fixture for specimen clamps and tighten screw (1).



If the directional fixture for specimen clamps is used with the rigid knife holder base, the orientation must be in position "0" and the cover for backlighting illumination must be detached. (Danger of collision if not observed!)

NEVER use the super mega-cassette clamp with backlighting illumination!

6.2 Specimen clamps and holders

All specimen clamps available as accessories can be integrated into either the directional or non-directional specimen holder fixture.





Fig. 33

6.2.1 Standard specimen clamp

The standard specimen clamps are available in two sizes: 40 x 40 mm and 50 x 55 mm. They are designed for direct clamping of rectangular blocks. In addition, they accommodate

- Turn the knurled screw (66) counterclockwise to move the movable jaw (68) downward.
- Mount the sample (67) as required.
- Turn the knurled screw (66) clockwise to move the movable jaw upward against the fixed jaw to securely clamp the sample.

6.2.2 Vee insert

the foil clamps.

The vee insert (70) is mounted in the hole provided in the lower movable jaw of the standard specimen clamp.

This makes it possible to clamp round specimens in the standard specimen clamp.

- Turn the knurled screw (66) counterclockwise to move the movable jaw (68) downward.
- Insert the pin (70.1) of the vee insert (70) in the hole (69) of the lower jaw (68).
- Mount the sample as required.
- Turn the knurled screw (66) clockwise to move the movable jaw with the vee insert upward against the fixed jaw to securely clamp the sample.

6.2.3 Foil clamp type 1

The foil clamp type 1 is appropriate both for clamping very small foil pieces and flat, angular samples. It is mounted in the standard specimen clamp.







Clamping of foil pieces

- Move the movable jaw (74) to the right as required by turning the set screw with an Allen key size 4 (71).
- Place the foil (72) between the movable jaw (74) and the fixed jaw (73).
- To clamp the foil, screw the movable jaw (74) against the fixed jaw (73) by using the Allen key.
- Insert the foil clamp (75) in the standard specimen clamp as shown.
- Turn the knurled screw (66) clockwise to clamp the foil clamp in the standard specimen clamp.

Clamping of flat, angular samples

To clamp angular samples, replace the long set screw (**76**) with the short set screw (**77**) provided with the foil clamp.

- Unscrew the long set screw (76) to the left with an Allen key size 4 (71).
- Screw the short set screw (77) in the hole.
- Place the sample (67) between the movable jaw (74) and the fixed jaw (73).
- To clamp the sample, screw the movable jaw (74) by turning the set screw (77) against the fixed jaw (73).
- Insert the foil clamp in the standard specimen clamp as shown.
- Turn the knurled screw (66) clockwise to clamp the foil clamp in the standard specimen clamp.

6.2.4 Foil clamp type 2



The foil clamp type 2 is appropriate for large foil ribbons. It is mounted in the standard specimen clamp.



- To open the jaws (78) and (79) lightly loosen the 3 screws (81) with an Allen key size 4 (71).
- Insert the foil ribbon (72) from behind to position it between the movable jaw (79) and the fixed jaw (78).
- To clamp the foil, first tighten the screw in the middle and then the other two screws (81) with the Allen key (71).
- Place the foil clamp (82) in the standard specimen clamp so that the beveled surface (80) on the back of the foil clamp points to the right or left.
- Turn the knurled screw (66) clockwise to securely clamp the foil clamp in the standard specimen clamp.



6.2.5 Universal cassette clamp



Fig. 37

Universal cassette clamp, ice-cooled



Fig. 38



The universal cassette clamps (UCC) are designed for horizontal or vertical clamping of all kinds of commercial cassettes.

- Push the lever (60) forwards.
- Mount the cassette (65) horizontally or vertically as required.
- To clamp the cassette, release the lever (60).



Use the ice-cooled UCC with the nondirectional specimen holder fixture only!

- Ice cubes can be made using the included Paraflex mold (a).
- Quick clamping system (b), see page 45.

6.2.6 Holder for round specimens

The holder for round specimens is designed to accommodate cylindrical samples. Inserts for specimens of 6, 15 and 25 mm diameter are available.



- To mount the required insert (89.1-3) turn the clamping ring (90) counterclockwise and remove.
- Place the required insert into the tension ring (90) and screw the tension ring onto the thread (91) by turning it clockwise.
- Mount the sample (67) and fix by turning the clamping ring (90) clockwise.
- To orient the inserted sample, insert the pin (92) into the bore (93) and rotate it counterclockwise to release the clamp. You can now rotate the specimen so that the side you want faces upwards.
- To lock it in the position you have chosen, tighten the pin (92) by turning it clockwise.

Optional accessories 6.



Fig. 40





6.2.7 Specimen holders

The specimen holders are especially intended for small specimens. They are available in two models: as a flat specimen holder (not pictured) and a universal specimen holder (1).

You can insert either specimen holder into the segment arc or the specimen holder fixture.

Clamping the specimens

- Insert the special key (2) into the clamping screw (3) of the specimen holder and open the clamping chucks of the specimen holder by turning the special wrench.
- Insert the specimen.
- Clamp the specimen by turning the special wrench.

6.2.8 Specimen holder fixture

The specimen holder fixture (1) is inserted into the dovetail fixture in the same way as a specimen clamp.

- Open the knurled screw (2) by turning it counterclockwise.
- Insert the pin (3) of the specimen holder (4) into the hole (5).
- Turn the knurled screw (2) clockwise to clamp the specimen holder.



If the backlighting illumination is used, ensure that the clamping screw is pointing up.

6.3 Knife holder base and knife holder











The plastic handles of all clamping levers on the instrument and knife holders can be moved to the position that is most convenient for each user.

Pull the grip (94) out of the lever, hold it in this position, and rotate it to the desired position. It will then lock automatically when released.

Repositioning the knife holder base

The one-piece knife holder base (rigid) (**51**) can be moved forwards and backwards on the microtome base plate.

This vertical displacement allows bringing the knife holder into the optimal cutting position in relation to the specimen.

- To release, rotate the clamping lever (50) on the right side of the microtome base plate counterclockwise.
- Reposition the knife holder together with the knife holder base forward or backward as appropriate.
- Secure the clamping mechanism by rotating the lever (50) clockwise.

6.3.2 Knife holder E/E-TC



The knife holder E-TC is designed for the Leica TC-65 tungsten carbide blades.





Prior to inserting the blade, both knife holder and knife holder base must have been installed on the instrument!

Inserting the blades, knife holder E and E-TC

- Fold knife guard (9) downward.
- To insert the blade, flap the right clamping lever (10) forward and down.
- Carefully insert the blade from the side. Make sure that the blade is clamped parallel to the upper edge of the pressure plate.
- To clamp the blade, rotate clamping lever (10) back upwards.

The knife holder E is designed for conventional disposable blades from all current manufacturers. It is available in two models: one for narrow-band blades and one for broad-band blades. The knife holder has a lateral movement, so that the entire width of the blade can be used. It is also equipped with a blade ejector (9a).



The clamping levers on the knife holder are not interchangeable. The two clamping levers (10, 11) must remain in the position shown at all times, as otherwise isolated malfunctions of the knife holder can occur. Clamping lever for the blade (10) at the right, clamping lever for the lateral displacement (11) at the left.



Note on the knife holder E:

Lateral displacement (only for knife holder E)

The lateral displacement feature of the knife holder base enables the use of the entire length of the blade or knife, eliminating the need for readjusting the knife holder. The knife holder E consists of a segment arch A (with lever (11)) and the clamp mount B (with lever (10) and ejector (13)).

The extreme left and right positions as well as the middle position are each marked with a notch point.

- To release the clamp, rotate the lever (11) on the left side of the knife holder forwards.
- Move the knife holder sideways.
- To clamp, rotate the lever (11) back.

The knife holder E is an important precision component, the quality and precise adjustment of which have a lasting effect on the entire function of the microtome. In case of malfunctions or damages to the clamp mount, it is always required to replace the clamp mount, including the pertinent clamping lever.

Leica Microsystems offers special prices for new clamp mounts in case of damages to the clamp mount after the warranty has expired.

In this way, perfect function of the device can be ensured over the course of many years.

Setting of the clamping system of the clamp mount on the segment arch

To ensure a proper sectioning result, clamp mount ${\bf B}$ must be securely clamped onto segment arch ${\bf A}.$

The clamping is carried out using an eccentric at the lever (11). The clamping force is adjusted with the setscrew (12) on the underside of the segment arch. The setting of the clamping is carried out so that the clamping lever can be rotated to the stop with constantly increasing resistance. Adjust the clamping with a 2.5 mm Allen key at the grubscrew (**12**) so that the lever initially "bars" when the lever is activated. Continue turning the grubscrew (**12**) a little bit (approx. $1/_4$ turn to the left or right), then check that the lever no longer "bars", but also does not jam "heavily".

(The language CD features a short video film for this purpose.)

Knife holder E with water bath for narrow-band and broad-band blades



Knife holder E with water bath is available for both narrow-band and broad-band blades.

The knife guard on knife holder E consists of a red foldaway handle (9). To cover the cutting edge, fold the knife guard handle (9) upwards as illustrated in Figure.

The clamping levers on the knife holder are not interchangeable. The two clamping levers (10 and 11) must remain in the position shown at all times, as otherwise isolated malfunctions of the knife holder can occur.

Clamping lever for the blade (10) at the right, clamping lever for the lateral displacement (11) at the left.

Use

Floating thin paraffin sections (for example, for subsequent immunostaining procedures) on the surface of the water. Flat paraffin sections can be removed from the surface of the water using glass slides.



The vessel is filled with water up to the blade. After trimming, remove the section waste from the tray and create the sections to be prepared. The sections floating on the surface of the water can be removed using the glass slide.

Fig. 48

6.3.3 Knife holder N/NZ



The knife holders N and NZ are appropriate for standard steel and tungsten carbide knives, profile c and d, up to 16 cm long. The integrated height adjustment feature allows you to also use knives that have been resharpened numerous times.

Mounting the knife support bar

- Push knife guard (8) to the center.
- Set the knife support bar (46) onto the height adjustment screws (not visible) in the position shown. The flat ends of the height adjustment screws must be located in the slots at each end of the knife support bar.



Prior to inserting the knife, both knife holder and knife holder base must have been installed on the instrument!



Inserting the knife

- Rotate the knurled nuts (48) on the right and left of the knife holder forward in opposite directions, lowering the knife support bar to the lowest possible position, thus ensuring that the knife edge will not be damaged when inserting the knife.
- Unscrew the clamping screws (49) as far out as possible (rotate counterclockwise).
- Hold the knife (47) at the knife back and carefully insert it in the holder from the side as shown with the cutting edge facing upward.

Knife height adjustment

When adjusting the clearance angle, the knife edge should be positioned as exactly as possible in the actual center of rotation of the knife holder. The lay-on edge (**39**) of the rear clamping chucks serves as a reference position for correct knife height adjustment. The knife edge should be parallel with the locating edges.

- Rotate the knurled nuts (48) uniformly and backwards until the knife blade is parallel to the lay-on edge (39) (see detailed illustration) of the rear clamping chucks.
- To clamp the knife (47) evenly screw the two knife clamping screws (49) inward (rotate clockwise).

Lateral repositioning of the knife

- Push knife guard (8) to the center.
- Loosen the clamping screws (49) by turning them counterclockwise.
- Push the knife (47) to the left or right as required.
- To clamp the knife (47), always tighten the clamping screw (49) first which is located on the side to which the knife has been repositioned by turning it clockwise.





Rotating the upper part by 45°

- Loosen the screw (4).
- Set the index mark (5) of the upper part to the desired value on the scale (6).
- Retighten the screw (4).

Adjusting the clearance angle

- Loosen the screw (7).
- Using the clearance angle scale to the left of the insert (8, not visible here), move the insert (1) to the desired value.
- Retighten the screw (7).

6.3.4 Knife holder GD

The knife holder GD is designed for glass and diamond knives. It is delivered with its own base and thus cannot be used with the universal knife holder base.

The knife holder GD is attached to the baseplate and clamped like the universal knife holder base.

Several adjustments options are provided for this knife holder. The entire insert (1) can be removed and exchanged for other inserts.

East/west movement

- Remove the screw (2).
- To move the upper part towards the right, turn the rotary knobs (3) clockwise; to move it towards the left, turn them counterclockwise.
- Retighten the screw (2).

Insert for triangular glass knives

The insert for triangular glass knives (10) is designed for glass knives with a width from 6 to 12 mm. The angle insert (9) is used in combination with 6 mm wide knives.

- Loosen the screw (11).
- Insert the angle insert (9) as shown.
- Insert the glass knife (10) as shown and clamp it with the screw (11).
- To stabilize the knife when sectioning, gently tighten the screw (12).

Inserting diamond knives

The insert (1) can also be used for diamond knives with a water bath (13).

- Loosen the screw (11).
- Insert the diamond knife (13) as shown and clamp it with the screw (11).
- Gently tighten the screw (12).





Changing the insert

The insert (1, Fig. 51) can be replaced with other inserts.

- Loosen the screw (7).
- Pull the insert forwards out of the guide (14).
- Insert the other insert into the guide (14) from the front, push it against the stop face and clamp it with the screw (7).

Insert for Ralph glass knives

The insert (**15**) for Ralph glass knives is designed for 25 and 38 mm wide Ralph glass knives (**16**).

- Loosen the screw (18).
- Insert the Ralph glass knife (16) into the clamping frame (17) from above as shown and clamp it using the screw (18).

Trimming insert

The trimming insert (19) holds the universal specimen holder (20) and the segment arc.

- Loosen the screw (21).
- Insert the universal specimen holder (20) into the hole (22) of the insert from above as shown and clamp it using the screw (21).
- To clamp the specimen, insert the special wrench (23) into the hole (24) of the specimen holder.
- Open the clamping chucks of the specimen holder by turning the special wrench.
- Insert the specimen.
- Clamp the specimen by turning the special wrench.

6.4 Blades/knives

6.4.1 Disposable blades



Disposable blades - narrow band (819)

80	mm long, 8mm high			
01	Packages of 50 pcs	14	4 0358	38925
10	Packages of 50 pcs	14	4 0358	38382



Disposable blades - broad band (818)

80 mm long, 14 mm high				
01 Packages of 50 pcs	14	0358	3892	6
10 Packages of 50 pcs	14	0358	3838	3

6.4.2 Knives



Knife 16 cm - profile c - steel

A constant of the second of th
Fig. 56
Z4443 Serial numbe hard metal knife
Fig. 58

Knife 16cm, profile d - steel

Knife, 16 cm long, profile d Note: Knife case 14 0213 11140 included Order No. 14 0216 07132

Knife 12cm, profile d - steel

Knife, 12 cm long, profile	d
Note: Knife case 14 0213 1	11140 included
Order No	14 0216 07130

Knife, 16 cm, profile d, tungsten carbide

Knife, 16 cm long, tungsten carbide, profile d Note: Knife case 14 0213 11140 included

Knife 16 cm, profile c, tungsten carbide

Knife, 16 cm, tungsten carbide, profile c Note: Knife case 14 0213 11140 included Order No......14 0216 04206

Knife case

Variable knife case (plastic), for 1 or 2 knives: 10 - 16 cm long (Hard metal or SM2500 knife: only for 1 knife!) Order No......14 0213 11140

6.5 Section waste tray



Push the section waste tray (18) from the front to the microtome base plate (53) until it is held in place by the two magnets (39) (on the front of the microtome base plate).
To remove the section waste tray, lift it slightly and pull it off towards the back.



6.6 Backlighting





The backlighting is inserted at the front into the one-piece knife holder base.

- Remove the two screws (1) using a slotted screwdriver and then remove the cover plate (2).
- Insert the backlighting (3) in the recess at the rear of the knife holder base.
- Connect the plug (4) of the backlighting to the socket (5) on the microtome.

The backlighting illuminates once the microtome is turned on with the power switch.



NEVER use the backlighting illumination with the super mega-cassette clamp!

6.7 Freezer pack



The freezer pack consists of the freezer plate (**98**) and the insulation jacket (**99**). It is for cooling (or keeping cold) paraffin specimens. Up to 35 standard cassettes can be cooled at the same time. The specimens require approx. 20 min. for being cooled from room temperature (approx. 20 °C) to "sectioning temperature".

The cooling performance depends on the ambient temperature and the volume of the specimens being cooled.

The insulation jacket can be placed on the hood of the microtome in the same manner as the tray, or it can be placed next to the instrument.

- Remove the freezer plate from the insulation jacket and place it in a deep freezer, ideally overnight (but for at least six hours) at approx. -23°C.
- Reassemble the freezer plate and insulation jacket and place them on the bench or the instrument.



The Leica LN22 liquid nitrogen freezing attachment has been developed to switch back and forth between sectioning at room temperature and frozen section applications quickly and without problems.

Instrument characteristics:

Cryogenic chamber accessible from above cooled with liquid nitrogen - for creating frozen sections in a condensate and ice-free chamber at temperatures up to -150 °C. Backlighting, knife holder etc.

6.9 Universal microscope carrier





Unpack all accessories in the package and check for completeness.

- 1 Baseplate with drilling (a)
- 2 Vertical column with size 8 cap screw (b) and lock washer (c)
- 3 Horizontal arm with cross-member (d) and support ring (e)
- 4 Support plate, large (for RM2235, RM2245 and RM2255)
- 5 Support plate, small (for RM2265)
- 6 Allen key, size 3
- 7 4 countersunk screws to install support plate
- 8 Allen key, size 8

Assembling the universal microscope carrier

- 1. Attach baseplate
- Select the large (5) or small (4) support plate, depending on the microtome to be used.
- Attach the support plate to the baseplate with the included 4 countersunk screws (7) using the Allen key size 3 (6).

6. Optional accessories



2. Attach vertical column

- Insert the cap screw (b) into the hole of the baseplate from below. Place the lock washer (c) on the cap screw from above.
- Thread the silver vertical column (2) onto the baseplate from above and tighten with the Allen key size 8.



The lock washer must be positioned between the baseplate and vertical column to prevent unintentional turning of the column.



Extreme danger of tipping! After installing the vertical column, immediately place the microtome onto the baseplate so that the front feet of the microtome are positioned in the shallow recesses (A).

3. Attach horizontal arm

- Slide the support ring (e) onto the vertical column and position it so that the lock nut (f) is facing to the back. Tighten the lock nut.
- Slide the cross-member (d) onto the column. Ensure that the lock screw (g) is facing to the right of the baseplate. The horizontal arm must be centered over the microscope.
- Slide the horizontal arm (3), flat side facing the lock screw (g), into the cross-member (d) and tighten.



For more information on connecting and using the microscope, magnifying lens or cold-light source, please see the appropriate manual.

2 Fig. 69 3 Fig. 70 LEICA RM2265 Fig. 71

6.10 Magnifying lens



The magnifying lens provides a 2x magnification and can be used with all Leica 2200 series rotary microtomes.

- Open the screw (3) on the horizontal arm of the microscope carrier in a counterclock-wise direction.
- Insert the silver connection piece (1) as far as it will go. Tighten the screw (3).
- The adapter (2) allows a fiber-optic light guide to be installed.

• Adjust the position of the magnifying lens to the specimen being processed.

The magnifying lens can be swiveled completely to the side if necessary.



Always protect the magnifier glass from exposure to direct sunlight! Exposure to sunlight may cause a burning glass effect. Danger of fire!

• Use the provided protective cap (4) to cover the magnifying lens.

6.11 Cold light source



6.12 Fiber-optic light guide





The cold light source may be operated at the power supply voltage specified on the identification label (on the underside of the instrument) only.

- Connect the power cable (1) to the connecting jack on the rear of the device.
 - Plug the power plug into the power socket.



Carefully read the instruction manual provided separately before use!

- Attach the fiber-optic light guide (2) to the adapter of the magnifying lens and secure it in place in the bore (6) using the screw (5).
- Pull off the protective cap (3) from the end of the fiber-optic light guide and keep it in a safe place.
- Insert this end into the opening provided (4) until it engages with a slight click.
- Switch on the Cold light source using the power switch (7).
- Remove the protective caps (8) and align the light guide with the specimen.



Fig. 75, Leica rotary microtome with installed optional accessories: magnifying lens and fiber-optic light guide

6.13 Ordering information

Fixture for specimen clamps, rigid, silver	
Fixture for specimen clamps, directional, silver	
Fixture for specimen clamps, directional, with 2 zero point indicators, silve	er 14 0502 37717
Quick clamping system, complete	
Knife holder-base rigid, silver	
Knife holder N RM2200, silver	14 0502 37993
Knife holder NZ RM2200, silver	
Knife holder E narrow band RM2200, silver, with ejector	14 0502 40508
Knife holder E narrow band RM2200, silver, with ejector	14 0502 40509
Knife holder E narrow band Run-off tray RM2200	
Knife holder E broad band Run-off tray RM2200	
Knife holder E-TC RM2200 silver	
Knife holder GD RM2200, silver, for glass and diamond knife	
Narrow-band disposable blade, type 819 1x50	
Wide-band disposable blade, type 818 1x50	
Knife 16 cm profile C, steel	
Knife 16 cm profile D, steel	
Knife 12 cm profile C, steel	
Knife 12 cm profile D, steel	
Knife 16 cm, TC-edge, profile D	
Knife 16 cm, TC-edge, profile C	
Knife holder case (plastic), variable width 10-16 cm	
Trim insert for knife holder GD, complete	
Ralph insert, complete with clamping holder, for 25-mm Ralph knife	
Ralph insert, complete with clamping holder, for 38-mm Ralph knife	
Standard specimen clamp with adapter 40 x 40, silver	
Standard specimen clamp with adapter 50 x 55, silver	
V-insert for Standard specimen clamp, silver	

6. Optional accessories

Universal cassette clam				
Universal cassette clam	p - ice-cooled			
Megaclamp assembly R	M2200, silver			
Foil clamp - type 1, black	<			
Foil clamp - type 2, blac	k			
Round specimen holder	, silver			
Round specimen holder	with adapter and 3 clamping rings, silver			
Clamping ring for round	specimen holder, d = 6 mm			
Clamping ring for round	specimen holder, d = 15 mm			
Clamping ring for round	specimen holder, d = 25 mm			
Segment arch, with ada	pter, indirect			
Segment arch, with ada	pter, direct			
EM specimen holder fix	ture, black			
EM univ. specimen hold	er			
EM flat specimen holde	r			
Special wrench f. EM ho	older			
Backlighting assembly.				
Foot switch				
Cooling device assembly	у			
Section waste tray				
Section waste tray RM2265				
Universal microscope carrier				
Magnifying lens assembly				
Cold light sources				
Leica CLS 100X, 100	-120V/50-60Hz			
Leica CLS 100X,	230V/50-60Hz			
Leica CLS 100X,	240V/50-60Hz			
Fiber-optic light guide				
Demo Box RM2200 series				
'Leica' brush w/magnet				
LN22				
7.1 Instrument malfunctions



Certain instrument malfunctions appear on the 3-digit LED display or are indicated through illuminated LED's on the control panel.

7.1.1 Error reports



If the message "**E 1**" follows the software version indication after switching on the instrument, a loss of parameters has occurred.

• Press any key.

All parameters are then set back to the default values.

• Now all settings must be checked to see if the values are still correct. The values may have to be reentered.

You can continue with your normal working routine.

7.1.2 Malfunctions, possible causes and troubleshooting



Following is a list of the most common problems which can arise while working with the instrument, along with possible causes and troubleshooting procedures. If the malfunction cannot be remedied with any of the options listed in the table, or the problem occurs repeatedly, inform the Leica Service Support immediately.

Problem	Possible cause 1. The power cable is not connect- ed correctly.	Corrective action
 No display; no reaction to buttons pressed after the 		1. Check the connection of the power cable.
instrument is switched on.	2 . Power fuses are defective.	2. Replace the power fuses. (see Chapter 8.2.1)
	3. The cable of the control panel is not connected correctly.	3. Check the connection of the cable to the control panel.
	 The voltage selection switch is set incorrectly. 	 Check the voltage setting and correct it if necessary (see Chapter 4.5)

7. Customized solutions

Problem

• The cutting motor cannot be started.



Fig. 76

- Feed motion no longer occurs. The cutting motor cannot be started.
- The coarse feed buttons can be used to move the object in a backwards direction only.
- The specimen in the residual path area cannot be returned using the coarse feed buttons.
- Cutting motor switches off prematurely in CONT (continuous stroke) operating mode.
- HOME and STOP are lit up simultaneously.

Possible cause

- The EMERGENCY STOP button is pressed or the foot switch is depressed.
- **2.** The handwheel lock is activated.
- The motor was temporarily overloaded and was switched off via the automatic fuse.
- 4. The foot switch or dummy plug is not connected or not connected correctly.
- The end of the residual path has been reached.
 Select the trim mode by pressing TRIM/SECT. Then return the specent transpectrum of the specent path has TRIM/SECT. Then return the specent path has the specent path h
- 2. The specimen was already within the residual path when the instrument was switched on.
- 1. The motorized sectioning process is still in progress.
- 1. STEP mode is still active (LED in SECT button lights up).
- 1. Foot switch was held down too long when starting the sectioning process.
- 2. The **RUN/STOP** and **ENABLE** buttons of the control panel were not released simultaneously after starting.
- 1. The end position detection is defective.

Corrective action

- Unlock the EMERGENCY STOP button and select the operating mode; release the foot switch.
- 2. Release the handwheel lock.
- Switch off the instrument and wait 30 seconds.
 Push the button of the automatic fuse (28) on the rear of the instrument.
 Switch the instrument back on.
- Connect the foot switch or dummy plug and ensure that it is connected correctly.
- Select the trim mode by pressing TRIM/SECT. Then return the specimen using the coarse feed button. Then retract the specimen using the coarse feed button.
- 2. Follow the procedure in Item 1.
- 1. End motorized sectioning by pressing the foot switch or the **RUN/STOP** or **ENABLE** button.
- 1. Press the **TRIM/SECT** button to switch to trimming mode. Return the specimen using the coarse feed button.
- 1. Only press the foot switch briefly to start the sectioning process.
- 2. Release both buttons simultaneously.
- 1. Contact Leica after-sales service.

7. Customized solutions

7.	2 Possible faults		
Problem		Possible cause	Corrective action
1.	Thick/thin sections The sections alternate between being thick and thin. In extreme cases, there are no sections whatsoever.	 Insufficient clamping of blade, knife holder, specimen or orientation. The blade is dull. The pressure plate is damaged or incorrectly adjusted. Clearance angle of the knife/ blade too small. 	 Check the clamping positions and repeat the clamping process Laterally displace the knife holder or insert a new blade. Insert a new pressure plate or use a new knife holder. Methodically experiment with larger clearance angle settings until you have found the optimum angle.
2.	Section compression The sections are very com- pressed, show folds or are squeezed together.	 The blade is dull. The specimen is too warm. The sectioning speed is too fast. 	 Use another area of the blade or a new blade. Cool the specimen before sectioning. Reduce the sectioning speed.
3.	"Stripes" in sections For knife holder E	 There is an accumulation of paraffin on the rear pressure plate of the knife holder. 	• Remove paraffin from this area on a regular basis.
4.	Noises during sectioning The knife "sings" when sectioning hard specimens. The sections show scratches or chatter marks.	 The sectioning speed is too fast. The clearance angle is too wide. Insufficient clamping of specimen clamp and/or knife holder. 	 Select a slower sectioning speed. Methodically reduce the clearance angle setting until you have found the optimum angle. Check all screw and clamp connections on the specimen holder system and the knife holder. If necessary, tighten the levers and screws.
5.	High blade consumption	• Too great of a sectioning force was applied.	 Adjust the sectioning speed and/or section thickness when sectioning. Select a smaller

trimming section thickness.

8.1 Cleaning the instrument



Always remove the knife / blade before detaching the knife holder from the instrument. Always put the knives back into the knife case when not in use!

Never place a knife anywhere with the cutting edge facing upwards and never try to catch a falling knife!

When using cleaners, comply with the safety instructions of the manufacturer and the laborsafety regulations of your laboratory!

When cleaning the outer surfaces, do not use xylene or solvents containing acetone or xylene. Acetone or xylene will damage the finished surfaces!

Ensure that liquids do not enter the interior of the instrument during cleaning!

Before each cleaning carry out the following preparatory steps:

- Raise the specimen clamp to the upper end position and activate the handwheel lock.
- Switch the unit off and unplug it.
- Remove the blade from the knife holder and insert it in the receptacle at the bottom of the dispenser, or remove the knife from the knife holder and put it back in the knife case.
- Remove knife holder base and knife holder for cleaning.



Never place blade or knife holders with/without base close to the edge of the table to prevent them from falling down.

- Remove the specimen from the specimen clamp.
- Remove section waste with a dry brush.
- Remove specimen clamp and clean separately.

Instrument and outside surfaces

If necessary, the varnished outside surfaces of the control panels can be cleaned with a mild commercial household cleaner or soap water and then be wiped with a moist cloth.

To remove paraffin residue, xylene substitutes, paraffin oil, or paraffin removers such as "Para Gard" (Polysciences) can be used.

The instrument must be completely dry before it can be used again.

Cleaning the knife



Always wipe the knife from the back of the knife to the cutting edge. NEVER wipe in the opposite direction - risk of injury!

Clean using an alcohol-based solution or acetone.





Fig. 78

Take the knife holder apart for cleaning. To do so, proceed as follows:

- Fold the knife guard (9) and ejector (84) downward.
- Rotate the clamping lever (11) of the lateral displacement forwards and pull it out sideways.
- Push the knife holder base plate (86) with the pressure plate (83) until it can be removed from the segment arch (87).
- Rotate the blade clamping lever (10) down-ward and pull it out sideways.
- Remove pressure plate (83).
- Clean all parts of the knife holder.



Fig. 77

If several knife holders are cleaned at the same time, the parts must not be mixed up!



For cleaning and removal of paraffin, do not use xylene or cleaning fluids containing alcohol (e.g. glass cleaner).

- Dry knife holder and reassemble.
- After cleaning the moving parts, apply a thin coat of drive part oil to them (see also Chapter 8.2.3).
- When installing the pressure plate (83), ensure that the upper edge is parallel to and level with the rear edge of the knife holder base (86) (see also Fig. 45, Page 54).

Knife holder E

Universal cassette clamp



- Detach cassette clamp (13) for a thorough cleaning, removing all paraffin residues.
- For cleaning, do not use xylene. Use xylene substitutes or paraffin removers such as "Para Gard."
- The cassette clamp (13) can also be placed in an oven heated to a maximum of 65 °C, until the liquid wax escapes.
- Remove paraffin residues with a dry cloth.
- After such a cleaning procedure in an oven, always be sure to lubricate the axle of the clamping lever (60) (see also chapter 8.2.3).

Fig. 79

8.2 Maintenance





8.2.1 Replacing fuses



Switch the unit off and unplug it. Use only the supplied replacement fuses. Both fuses must have the same rating (check the imprint!).

- Insert a small screwdriver into the cutout (25) and carefully pry out the insert.
- Remove the voltage selector housing (21) together with the fuses (23).
- Remove the fuses. While doing so, leave the voltage selector switch block (24) in the housing.
- Replace defective fuses and reinstall the voltage selector into the instrument.
- Check that the correct voltage value is displayed in the viewing window (22).

8.2.2 Maintenance instructions



Only authorized and qualified service personnel may access the internal components of the instrument for service and repair!

The instrument is basically maintenance-free.

To ensure trouble-free operation of the instrument over a long period of time, the following is recommended by Leica:

- 1. Thoroughly clean the instrument on a daily basis.
- 2. Enter into a service contract at the latest at the end of the warranty period. For more information, please contact your local Leica technical service center.
- **3.** Have the instrument inspected on a regular basis by a qualified service technician authorized by Leica.

The intervals depend on how heavily the instrument is used.

We recommend the following inspection intervals depending on the general workload of the instrument as defined in the two categories listed in the table:

	Category I	Category II
Number of sections per day:	> 8,000 sections per day	< 8,000 sections per day
Workload (hours per day):	> 5 hours per day	\leq 5 hours per day
Sectioning speed:	Predominantly high sectioning speed	Slow to medium sectioning speed
Specimen material:	Working with soft and hard specimens	Predominantly soft specimen material
Maintenance:	Every 12 months	Every 24 months



Note for inspection

has been used.

When the instrument reaches approx. 2 million performed strokes, the code SEr always appears for approx. 3 seconds in the three-digit display when the TRIM/SECT button is pressed (switching between trimming and sectioning mode). This is a reminder that the instrument must be inspected by an authorized Leica service technician, regardless of how heavily the instrument



8.2.3 Lubricating the instrument

Once a month, lubricate the following parts with the included drive parts oil No. 405 (1-2 drops are enough).

Instrument and specimen holder:

- The clamping key (95) of the quick clamping system.
- The T-piece (55) on the microtome base plate.
- Guide rails (96) for the knife holder base on the microtome base plate.
- The T-piece on the knife holder base (56).

Knife holder E:

- Clamping lever (11) for the lateral displacement.
- T-piece (88) and guide (97) of the knife holder for the lateral displacement.
- Clamping lever (10) for the blade.

Knife holders N and NZ:

- Sliding surfaces of the finger guard (8).
- Knurled nuts (73) for measuring height adjustment.

Universal cassette clamp:

• Axle of the clamping lever (90) of the cassette clamp. After lubrication, move the lever back and forth several times.

Warranty

Leica Biosystems Nussloch GmbH guarantees that the contractual product delivered has been subjected to a comprehensive quality control procedure based on the Leica in-house testing standards, and that the product is faultless and complies with all technical specifications and/or agreed characteristics warranted.

The scope of the warranty is based on the content of the concluded agreement. The warranty terms of your Leica sales organization or the organization from which you have purchased the contractual product shall apply exclusively.

Service information

If you are in need of technical customer service or spare parts, please contact your Leica representative or the Leica dealer where you purchased the instrument.

Please provide the following information:

- Model name and serial number of the instrument.
- Location of the instrument and name of the person to contact.
- Reason for the service call.
- Delivery date.

Decommissioning and disposal

The instrument or parts of the instrument must be disposed of according to existing local applicable regulations.

Special attention should be paid to the lithium cell of the electronic circuit board!

Notes